

## Receiving Report

Date:

Batch No:

Supplier:

Dart P/O:

### Packing Slip:

Yes

**No**

Release Note Attached:

Yes

No

N/A

Invoice:

Yes

No

Waybill Attached:

Yes

No

N/A

Receipt:

Cash

Cr

Shipment Comp

Yes

Ne

N/A

## Work Order

N/A

## Discrepancies

Discrepancies						
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date \_\_\_\_\_

Received/Costing

Initial

### Location

## Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO17172 Receipt Dates from 6/15/2012 to 6/15/2012

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt	
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd												
PO17172	10		M304B1.500X1.500 f	f	6/15/2012 12.0000	6/15/2012	12.0000	\$24.08	0.0000	0	\$288.92	
CAD	No		304 bar 1.50 X1.50 f	f	12.0000	DES/02		\$288.92	0.0000	0		
			122094									
								Total Received Quantity:				12.0000
								Total Qty to Inspect (PO U/M):				0.0000
								Total Reject Quantity:				0.0000
								Total Receipt Value:				\$288.92
								Total Balance Due Quantity:				0.0000

672

B I L L O F L A D I N G

No: VIM 376060

Ship From:  
THYSSENKRUPP MATERIAUX NA  
4700 BOIS FRANC  
ST. LAURENT, QC H4S 1A7  
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 15Jun12 at 11:57 From VFW  
Probill  
Via O/T  
FOB CONCORD  
Frts PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: (20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

672

Ship To: (1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-460881- 1 Your PO # 17172  
STAINLESS STEEL SQ BAR 304L  
1.50" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Net	Wt	Gr	LBS
1 PLANCHE R305 253447	703657	12 FT	1		98		117
		TOTAL:	1		98		117

Heat Number  
253447

\*\*\* Chemical Analysis \*\*\*

ADD ON TO 460327 SUR-CHARGE PAID

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

\*\*\*UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

\*\*\* POUR VOS BESOINS D'ACIER INOXYDABLE,

\*CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600\*

\*\*\* FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

Sep 12-15

Tan Wil

## B I L L O F L A D I N G

No: VIM 376060

Ship From:  
THYSSENKRUPP MATERIAUX NA  
4700 BOIS FRANC  
ST. LAURENT, QC H4S 1A7  
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 15Jun12 at 11:57 From VFW  
Probill  
Via O/T  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

## B I L L O F L A D I N G

\*\*\* WE HAVE IT! \*\*\* TEL. 800-926-2600 \*\*\*

Page: 2 ..... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

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RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SQ BAR 304L

1.50" X 144.0000"

PART NO.

PO/Rel 17172

Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le producteur du matériel ou les données résultant de

## Certificate of Mill Test Results

BL VM-376060-001

15Jun12

L'analyse faite par un laboratoire qualifié.

SIGNE PAR:

Pg 1/2

### Acciaierie Valbruna S.p.A.



QUALITY MANAGEMENT SYSTEM  
CERTIFIED BY LLOYD'S REGISTER

**CERTIFICATO DI COLLAUDO  
ABNAHMEPRUEFZEUGNIS  
INSPECTION CERTIFICATE  
CERTIFICAT DE RECEPTION  
EN 10204 (2005) , 3.1**

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Buyer/Purchaser/Client

VALBRUNA CANADA LTD

8724 HOLGATE CRESCENT

L5T 5Z1-MILTON, ONT L5T 5Z1-GA

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**

Hersteller/Usine producteur

Avviso di Spedizione: D-VI11021155

Referenzialpa/Packing list/B.L.

Certificato nr: MEST072289/2011/

Prüfung/Test/Exam

Conferma ordine nr: EI11002937

Werk/Our Order/Ref. nr.

Marchio di Fabbrica:

Zeichen des Lieferanten/Logo

Trade mark

Signe de l'usine productrice



Ordine nr: 103003162 Stock - Canada

Bestell/Your order/Commande

Tipo di Elaborazione: E+AOD

Erzeugnisbezeichnung/Finishing process/Mode d'élaboration

Punzono del Collaudatore:

Stempel des Werksachverständigen

Inspector's stamp/Folijon de l'assesseur



Stato di fornitura: Descated Annealed Hotrolled

Lieferzustand/Delivery state/Etat de livraison

Specifiche:

Anforderungen / Requirerments / Exigences

VAL CANADA 2 304/304L A

ASME SA182 2010 S30400/03 (0)

ASME SA479 2010 S30400/03 (3)

ASTM A262 2010 PRACTICE E

ASTM A320 2010A B8

NACE MR0175 2003 S30400/03 A (5)

AMS 5839 H S30400

ASME SA193 2010 B8 (1)

ASTM A182 2010A S30400/03 (4)

ASTM A276 2010 S30400/03

ASTM A479 2010A S30400/03

QQ-S-763 F 304/304L

AMS 5847 H S30403

ASME SA320 2010 B8 (2)

ASTM A193 2010A B8

ASTM A314 2008 S30400/03

MIL-S-862 B/1 304/304L

(0) SEC.II PT.A 2010 EDITION

(1) SEC.II PT.A 2010 EDITION

(3) SEC.II PT.A 2010 EDITION

(5) \* ISO 15156-3. Tec. corrigendum 1 2005/02/15 & 2 2005/09/01

(0) For products machined directly from bar refer to ASME SA479.

(2) SEC.II PT.A 2010 EDITION

(4) For products machined directly from bar refer to ASTM A479.

Qualità: 304/304L

Werkstoff/Grade/Qualité

Marca: AISI

Markenbezeichnung/Brand/Qualité

Punzonatura: 304/304L

Markenbezeichnung/Marking/Markage

Pos. nr. Pos. nr. N.° de pos.	Oggetto Cognatand Product description Objet du produit	Dimensioni - In Abmessungen Dimension Dimension	Tolleranza Toleranz Tolerance Tolérance	Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Cote	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lotn. Lotn.
0020	Square	1,5000 x 1,5000	484-09	144 / 154	253447		1.953	135500270

TEST ALLO STATO DI FORNITURA									
Test on delivery condition Prüfung auf lieferbarem produkt test à l'état de fourniture Prueba sobre el material así como entregado									
TEST	Provenienza Provenance Lieu d'origine Belle Dan, Italy Werk/Our Origin Lieu d'origine mm	Pos. Saggio Pos. Saggio Pos. Saggio Pos. Saggio	Snervimento Snervimento Yield Stress Yield Stress Rp 0,2 % k.s.i.	Snervimento Snervimento Yield Stress Yield Stress Rp 0,2 % k.s.i.	Resistenza Resistenza Tensile strength Tensile strength Rm k.s.i.	Allungamento Allungamento Elongation Elongation E 4d %	Strizione Strizione Reduction of area Reduction of area RA %	Resilienza Resilienza Impact Value Impact Value Resilience HB	Durezza Durezza Hardness Hardness HB
Va ori richiesti 1	min		30		75	40	50		140
Arrendamenti/Arrendamenti/Arrendamenti/Arrendamenti	max				115				223
A	12,5	68 L	49		93	53	67		182

TEST	min	max
A Grain size for ASTM E112		6

(L=longitudinale, T=transversale, q=per, O=tangenziale/tangential)

### Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse of intimo

Colata / Heat Schmelze/Heat	min - max 0,030	1,00	2,00	18,00 20,00	1,00	1,00	8,00 10,00	0,340	0,030	0,100	-	-	-	-	-
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	N %	-	-	-	-
253447	0,024	0,45	1,65	18,20	0,63	0,45	8,01	0,101	0,031	0,024	0,080				

Produced without class I-II Ozone depleting substances.  
Solution heat treated free from continuous carbide network.  
Annealing temperature: 1940°F for 1 h/water.  
Micro and macro etch test: OK  
Intergranular corrosion test per ASTM A262 pract. E: ok.  
Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste  
Die gestellten Anforderungen sind erfüllt. Anlage erfüllt  
This material has been tested in accordance with the requirements  
Le matériel a été trouvé conforme aux exigences

Controllo antimescolanza: OK  
Verwechslungsprüfung: spezialanalytisch durchgeführt  
Antimixing testing performed: OK  
Contrôle antimélange fait: r.a.s.

Controllo visivo e dimensionale: soddisfa le esigenze  
Betrachtung und Ausmessung: ohne Beanstandung  
Visual inspection and dimensional check/satisfactory  
Contrôle visuel et dimensionnel: satisfaisant



12/06/15

Vicenza, 24/06/11 VCC006 (Mod. NCE2)	Il collaudatore di stabilimento / der Werksachverständiger / Works Inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
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# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SQ BAR 304L

1.50" X 144.0000"

PART NO.

PO/Rel 17172

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## Certificate of Mill Test Results

BL VIM-376060-001

15Jun12

L'analyse faite par un laboratoire qualifié.  
SIGNE PAR:

Pg 2/2

# Acciaierie Valbruna S.p.A.



QUALITY MANAGEMENT SYSTEM  
CERTIFIED BY LLOYD'S REGISTER

36100 VICENZA (Italia) - Viale della scienza, 25 z.I.

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Baseline/Purchaser/Client

VALBRUNA CANADA LTD

8724 HOLGATE CRESCENT

L5T 5Z1-MILTON, ONT L5T 5Z1-CA

Produttore: ACCIAIERIE VALBRUNA S.P.A.

Hersteller/Usine producer

Stato di fornitura: Descaled Annealed Hotrolled

Lieferzustand/Delivery state/Etat de livraison

Avviso di Spedizione: D-VI11021155

Ute anzeige/Packing List/B.L.

Ordine nr: 103003162 Stock - Canada

Bestell-/Your order/Commande

Tipo di Elaborazione: E+AOD

Erstellungszust./Milling process/Mode of elaboration

CERTIFICATO DI COLLAUDO  
ABNAHMEPRUEFZEUGNIS  
INSPECTION CERTIFICATE  
CERTIFICAT DE RECEPTION  
EN 10204 (2005) , 3.1

Certificato nr: MEST072289/2011/  
Prüfung/Test/Essai

Conferma ordine nr: E111002837  
Werkz/Our Order/Rel nr.

Marchio di Fabbrica:  
Zeichen des Herstellers  
Ticaz mark  
Sigla de l'usine producer



Punzone del Collaudatore:  
Stempel des Werkssachverständigen  
Inspector's stamp/Pomponi de l' essayer



Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s. 4.3 by TÜEV and LLOYD'S

Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.



Vicenza, 24/06/11

V00008  
(Mod. MCE2)

Il collaudatore di stabilimento / der Werkssachverständiger / Works inspector / L' agent d' usine

M. Rizzotto

Pagina - 2 di 2



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO17172

Purchase Order Date 6/11/12

PO Print Date 6/12/12

Page Number 4 of 4

From :

VC-COP001

HYSSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

M6061T6A1.000W.125

6061T6 ANGLE 1.00 x 1.00 x .125W

6/15/12

20.00

Yours ppd

\$1,250.00

Yes

f

Special Inst:

MATERIAL: 6061-T6/T6510/T6511  
ALUMINUM ANGLE  
AS PER AMS-QQ-A-200/8

10 M304B1.500X1.500

304 bar 1.50 X1.50

6/15/12

12.00

Yours ppd

\$24,916.7

\$299.00

Yes

f

Special Inst:

MATERIAL: AISI 304/316 SS BAR OR  
AISI 304/316 SS PLATE  
AS PER ASTM A276 OR ASTM A240  
NOTE: AISI 303 NOT ACCEPTABLE

M2024T3S.040

2024-T3 .040 sheet

6/15/12

96.00

Yours ppd

\$3,645.8

\$3.00

Yes

sf

Special Inst:

MATERIAL: 2024-T3 ALUMINUM SHEET  
QQ-A-250/4 OR AMS-QQ-A-250/4 OR  
AMS 4037  
OR ASTM B209

PO Total:

\$1,523.76

Change Nbr: 2

Change Date: 6/12/12

No substitution or deviation without  
consent.

Certificate of Conformity or Material  
Certification required - YES NO